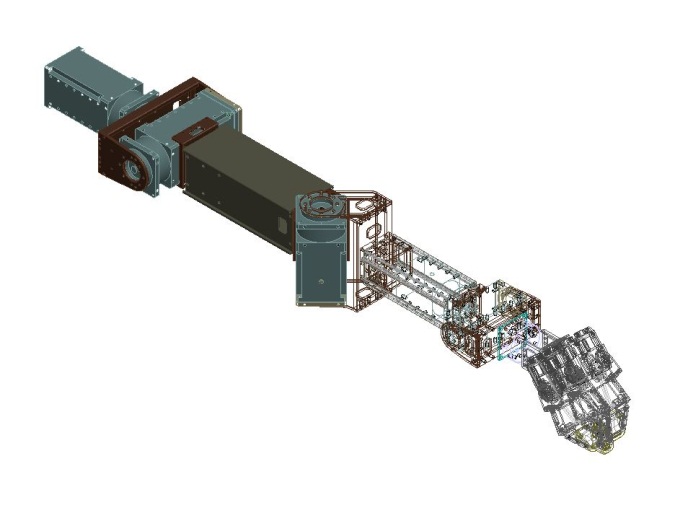
For all three segments this is the axis set up:



z

x

y

